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## SERVICE BULLETIN – 01/MARCH 2010

# SPN 405

## NEW HIGHER BOTTOM BEARING

Starting from the following Serial Number:

SPN 405 s/n 2105

the same modifications, introduced on the past year on the bigger SPN Models and detailed in the Service Bulletin **01/OCTOBER 2009 (copy here below)**, has been released also for the SPN 405.



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### SERVICE BULLETIN – 01/OCTOBER 2009

## SPN 605

### NEW HIGHER BOTTOM BEARING

Starting from the following Serial Number:

SPN 605 s/n ZD 2031

The bottom bearing of the freezer has been changed with a **new** taller one (from 16 to 18 mm) that can support 25% more radial load.

In addition, the **new bottom bearing** has more room for the lubricant so to assure a longer life.

To seat the **new bottom bearing** inside the worm tube we have been forced to modify the bottom bearing retainer as well as the aluminium adaptor located under the worm tube.

The new bottom bearing & retainer assy is available under Part Number 060527 01 while the new modified aluminium adaptor under Part Number 764007 01.

Due to these modifications the new bottom bearing & retainer assy Part Number 060527 01, is exchangeable with the former one only by exchanging it **together** with the new aluminium adaptor.

For this reason is available a new Kit under Part Number 060688 00 consisting of:

- New brass housing
- O Rings
- New low bearing
- New aluminium adaptor

that will be supplied in place of the old bottom bearing & retainer Part Number 060527 00 once we will run out of stock ( for the moment the old bearing & retainer is still used on SPN 405).

The same modification/integration has been done on the Kit Bearings & Seals Part Number 001028 08.

Under the Part Number 001028 08 is still available the Kit Bearings & Seals used till now (still valid for the Model SPN 405) while, under Part Number 060692 00 is available the new one with taller bottom bearing and bearing retainer.

A third Kit Bearing & Seal is made also available under Part Number 060692 01. It consists of the Kit Part Number 060692 00 with the addition of the new aluminium adaptor Part Number 764007 01 to be used in place of the Kit Part Number 001028 08 once we will run out of stock the same.

Here below a chart resuming the different part numbers:

DESCRIPTION	Up to now old ice machine	From now on new ice machine	New Kit to be used in old ice machine. It included new aluminium adaptor part number 764007 01
Bottom Bearing & Retainer	060527 00	060527 01	060688 00
Kit Bearings & Seals	001028 08	060692 00	060692 01
Aluminium Adaptor	764007 00	764007 01	-----